

GSDC Stepper Driver

Built-in contra -
position algorithm



XXY contra-position
platform controller



SPL Spline Controller



Item	Description	Note
Model No.	GSDC	
Voltage	24VDC ± 10%	
Input current	6A	
Rated output current (each axis)	1.6A	
Target motor to be controlled	Two-phases step motor	
System framework	Closed-loop control system	
Communication method	RS232/RS485	selected through the DIP switch.
Control mode	Position control	
LED display	Power Operative Limit switch “HOME” Switch	
Dimension	W×D×H (mm) 163*119*29	
Weight	325 ± 5%(g)	
Operating temperature / humidity	0~85°C, Below 85%RH	Prevention against condensation



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AC design 04-2707159



Servo, Steper Driver

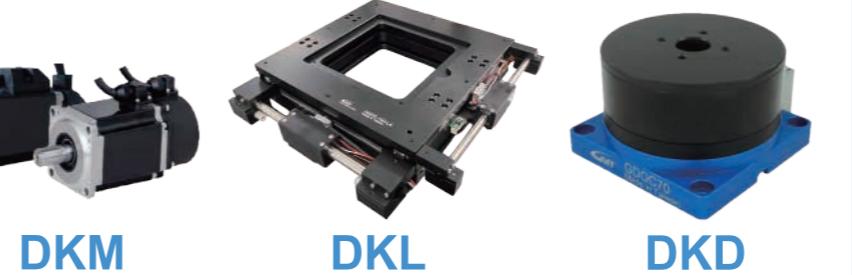
P-SERVO EC Stepper Driver


EtherCAT®

- CoE and CiA402 Standards
- Closed-loop system
- Optical and magnetic encoder support
- Run and stop current setup

Item	Description																		
Model	P-SERVO EC																		
Voltage	24VDC ±10%																		
Rated current of the driver	up to 3.1 Arms																		
Type of motor	2-phases step motor (with encoder)																		
System framework	Closed-loop control system																		
Function	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="padding: 5px;">Rotation speed</td> <td style="padding: 5px;">0~3,000rpm</td> </tr> <tr> <td style="padding: 5px;">Positioning resolution</td> <td style="padding: 5px;">200 ~ 51,200ppr (For detailed settings, refer to the corresponding object)</td> </tr> <tr> <td style="padding: 5px;">Protection</td> <td style="padding: 5px;">Over-current, over-speed, maximum count error, over-heat, abnormal motor wiring, abnormal encoder wiring, positioning error, position value overflow protection, memory error, internal communication error</td> </tr> <tr> <td style="padding: 5px;">LED display</td> <td style="padding: 5px;">Power status, positioning status, excitation status, warning light, execution status</td> </tr> <tr> <td style="padding: 5px;">Input/Output signal</td> <td style="padding: 5px;">3 specified inputs (left limit, right limit & origin), 8 user-defined inputs</td> </tr> <tr> <td style="padding: 5px;">Communication interface</td> <td style="padding: 5px;">EtherCAT</td> </tr> <tr> <td style="padding: 5px;">Support protocol</td> <td style="padding: 5px;">CoE (CANopen application protocol over EtherCAT)</td> </tr> <tr> <td style="padding: 5px;">Support sports mode</td> <td style="padding: 5px;">PP, PV, CSP, CSV & HM</td> </tr> <tr> <td style="padding: 5px;">Synchronized</td> <td style="padding: 5px;">Free Run, SM Event, DC SYNC Event (Minimum cycle time:250us)</td> </tr> </table>	Rotation speed	0~3,000rpm	Positioning resolution	200 ~ 51,200ppr (For detailed settings, refer to the corresponding object)	Protection	Over-current, over-speed, maximum count error, over-heat, abnormal motor wiring, abnormal encoder wiring, positioning error, position value overflow protection, memory error, internal communication error	LED display	Power status, positioning status, excitation status, warning light, execution status	Input/Output signal	3 specified inputs (left limit, right limit & origin), 8 user-defined inputs	Communication interface	EtherCAT	Support protocol	CoE (CANopen application protocol over EtherCAT)	Support sports mode	PP, PV, CSP, CSV & HM	Synchronized	Free Run, SM Event, DC SYNC Event (Minimum cycle time:250us)
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K-SERVO Servo Driver

**DKM****DKL****DKD**

○ Compact design

○ Diverse control modes :

- Pulse mode
- Communication mode
- PIO mode

○ Absolute Precision Calibration Error Map

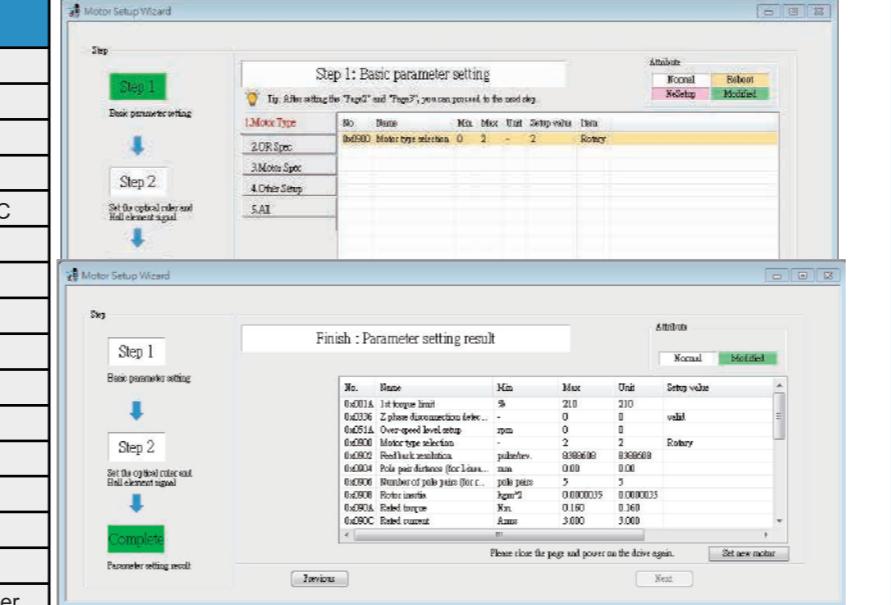
○ 2 DOF systems

- 4 sets of low-frequency Vibration and 4 sets of notch filters

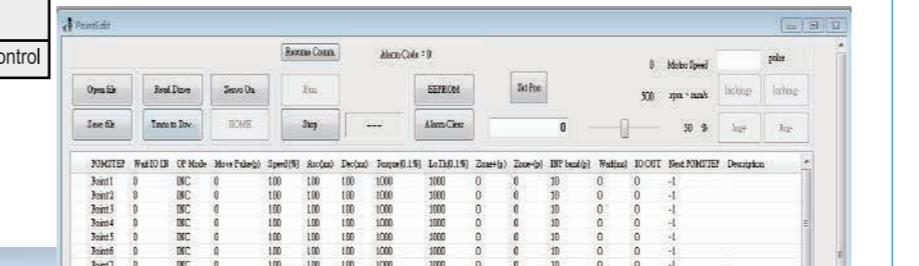
Driver Specifications Table

Item	Description
Power	Main loop 24~48VDC ± 15%
	Rated current 6A
	Maximum current 20A
	I/O Power voltage 24VDC ± 15%
Environment	Temperature Operating: 0~55°C; storage: -20 ~ +80°C
	Humidity Operating/storage: below 90%RH
	Height Below 1000 m
	Vibration Below 5.88m/s ² , 10~60Hz
Control method	MOSFET PWM sine wave driven
	Encoder feedback The RS485 half-duplex supports
	Optical Linear Encoder QEP incremental encoder
	Input 13 inputs
Control signal	Output 13 outputs
	Special output Brake relief output
Analog signal	Input -
Pulse signal	Input Open Collector, High Speed Photocoupler
	Output Motor Phase Z open collector output
Communication Feature	USB/RS485 Parameter Adjust mini USB interface
	control mode 1:16 RS485 control interface
	(1) Position control (Pulse) (2) PIO procedural control

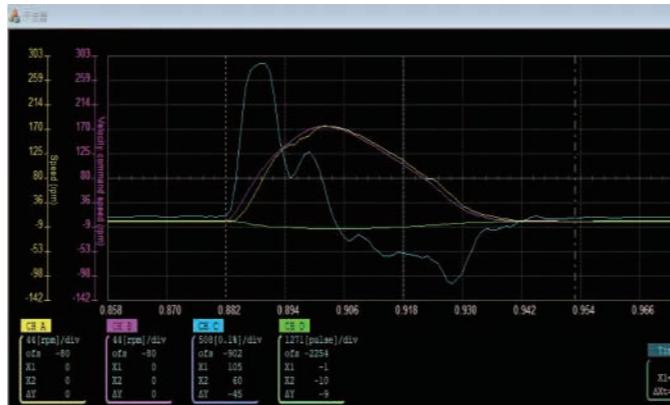
Motor Wizard



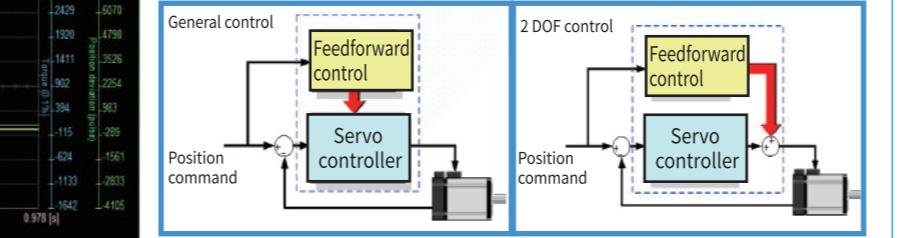
PIO mode



Oscilloscope Function



2 DOF



KE-SERVO Servo Driver



Features/Description:

- Standard Servomotor Driver : equipped with various operating and control modes.
- Built-in DIO Control : users can pre-plan simple sequential control.
- 16 positioning tables : through I/O, the motor executes pre-set motion control.
- Protection mechanism : built-in protection power circuit mechanism, immediately cut off the circuit if exceeded the rated current.
- 2 sets of notch filters : improve mechanical low-frequency resonance and increase the service life of the mechanism and motor.

Item	Description
Input Power	Main circuit Single-phase/three-phase ,190~240V 50/60Hz
	Control circuit Single-phase,190~240V 50/60Hz
Control method	IGBT PWM sine wave driven
Encoder feedback	250P/r(With a resolution of 10000) Incremental encoder
Control signal	Input 11 Input
	Output 6 Output
Analog signal	Input 3 Sets of input (12bitA/D)
Pulse signal	Input 4-Point input,parameters can be used to decide whether line driver input or high-speed Photocoupler input.
	Output Four outputs (line driver: 3 Output, open collector: 1 Output)
Communication Feature	USB/ RS485 Parameter Adjust Use the mini USB interface.
Regeneration	1:32 RS485 control interface. Built-in 10W regeneration resistance
Control mode	(1) Position control (2) Speed control (3) Torque control
	(4) Position/Speed control (5) Position/Torque control
	(6) Speed/Torque control